



unimed

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## INFORMATION SHEET

Avenue du Tir Fédéral 56  
1024 Ecublens  
Switzerland  
Tel: ++41 21 624 21 51  
info@unimed.ch

<b>MATERIAL</b>	AISI 316Ti	<b>FAMILY</b>	Austenitic stainless steel	<b>SHEET #</b>	AISI316TI.FIE
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EQUIVALENCY				
DIN	AFNOR	UNS	SS	ISO
1.4571 (X6CrNiMoTi17-12-2)	Z 6 CNDT 17.12	S31635	-	4571-316-35-1

USE			
This material is commonly used for the manufacture of the following product elements:			
<input checked="" type="checkbox"/> Cannula (tube)	<input type="checkbox"/> Stylet (wire)	<input type="checkbox"/> Hub	<input type="checkbox"/> Handle
<input type="checkbox"/> Adaptor	<input type="checkbox"/> Stopcock		

GENERAL CHARACTERISTICS		
<b>Straightness</b>	<b>Circularity</b>	<b>Concentricity</b> (only tube)
2 mm difference for 1'000 mm length	- Tube :      Circularity $\cong$ ID tolerance - Wire:      Circularity $\cong$ OD tolerance	$\leq$ 10% tube thickness
<b>Outer surface finish</b>	<b>Inner surface finish</b> (only tube)	-
N5 ( $R_{a\max} = 0.4$ )	N7 ( $R_{a\max} = 1.6$ )	-

MANUFACTURING			
<b>Turing, drilling, milling</b>	<b>Grinding</b>	<b>Laser cutting</b>	<b>Electro erosion machining</b>
Not suggested	Good	Good	Good
<b>Sharpening</b>	<b>Polishing</b>	<b>Laser marking</b>	-
Good	Good	Excellent	-

ASSEMBLING			
<b>Bonding</b>	<b>Press fit</b>	<b>Soldering</b>	<b>Laser welding / Plasma</b>
Good	Not suggested	Good	Good

CHEMICAL COMPOSITION [%]									
C	Si	Mn	P	S	Cr	Ni	Mo	Ti	-
$\leq 0.08$	$\leq 1.0$	$\leq 2.0$	$\leq 0.045$	$\leq 0.03$	16.5-18.5	10.5-13.5	2.0-2.5	5xC - 0.8	-

The reference to the chemical composition is the one from UNS.

The chemical composition from other equivalent standards may be slightly different from that provided in this information sheet.

MECHANICAL PROPRIETIES	
Material state	Tensile strength Rm [MPa]
Hard - Cannula	700 - 1'000
Hard - Stylet	800 - 1'300

PHYSICAL PROPRIETIES		
Density $\rho$ [kg/m <sup>3</sup> ]	Electrical resistivity $\rho$ [ $\mu\Omega \times m$ ]	Thermal conductivity $\lambda$ [W/(m $\times$ K)] at 20°C
7'990	0.75	15
Modulus of elasticity E [GPa] at 20°C	Coefficient of linear thermal expansion $\alpha$ [ $10^{-6} / ^\circ C$ ] between 20°C and 100°C	Specific heat capacity C <sub>p</sub> [J/(kg $\times$ K)] at 20°C
200	8.9	500

Corrosion resistance
Excellent corrosion resistance

#### BIOCOMPATIBILITY (ISO 10993-1)

The austenitic stainless steel AISI 316Ti is a metallic material derived from AISI 316 stainless steel, material referenced in the American standard of surgical instruments ASTM F899, considered as clinically established and recognized material (state-of-the-art) for devices medical. It may require justifications and/or specific biocompatibility tests. Their needs can be determined in a biological safety analysis of specific medical device.

The customer is responsible to verify the compatibility of the material selected from its intended use.

STANDARDS	
ISO 15510	Stainless steels -Chemical composition
ISO 9626	Stainless steel needle tubing for the manufacture of medical devices
ISO 7153-1	Surgical instruments - Metallic materials - Part 1: Stainless steel
ASTM F899	Standard Specification for Wrought Stainless Steels for Surgical Instruments

All this information are for reference only. They have no legal or contractual commitment Unimed SA.

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